



V8 XJ Series/XK

DATE 03/01

910-08

SERVICE

TECHNICAL BULLETIN

Squeaks & Rattles – Service Kit – Guidelines for Usage

MODEL
1997 MY-ON XK Range
1998 MY-ON V8 XJ Series
VIN
001001-ON
812256-ON

Issue:

A Squeaks & Rattles Kit is now available for Service use. It contains foams, tapes, oil, grease and an aerosol spray. The oil, grease and spray contain Krytox® in handy applicators and quantities.

The contents of the kits are listed below with the uses for the various products.

PART NUMBER

JLM 21204

DETAILS

SQUEAKS & RATTLES REPAIR KIT

Contains JLM 21205, JLM 21206, JLM 21207

JLM 21205

FOAM & TAPE KIT

contains:

Urethane Tape (Hard Foam)

For elimination of interior and exterior rattles

Good for more-pronounced rattles

Material resists hard contact

Good resistance to external environment

PVC Tape (Soft Foam)

For elimination of interior rattles

Easily wraps around wires / connectors / ducts

Use on metal & PVC surfaces

UHMW Tape (Frosted)

Eliminates interior and exterior rattles

Great area abrasion resistance

Flock Tape

For elimination of interior and exterior squeaks

Good low abrasion isolator / damper

Use between components

JLM 21206

OIL & GREASE KIT

contains:

Squeaks & Rattles Oil

Open tube using a pin

Plastic / metal / rubber applications

Fluid flows into tight places (wipe off any excess)

Squeaks & Rattles Grease

Cut end of tube to open

Plastic / metal / rubber applications

Easy to reach out-of-sight applications

(wipe off any excess)

JLM 21207

SQUEAKS & RATTLES AEROSOL LUBRICANT

100 ml

Plastic / metal / rubber applications

2 nozzles supplied -Wide Spray & Extended Length
for difficult areas

Fluid flows into tight places (wipe off any excess)

Action:

The Krytox® oil, grease or spray should be applied sparingly to the target area. Only a small quantity will be required for most applications - typically a maximum of 4 grams/sq. metre. This may be spread to cover larger surfaces by cloth, brush or sponge, leaving a very thin film of the material on the surface.

⚠ Caution: Use great care during application to ensure that Krytox® is **NOT** applied to any surface to which any other trim component is to be attached using adhesives. The product is **EXTREMELY RESISTANT** to adhesives.

Use care that the product is not spread inadvertently by contact with cloths, brushes or sponges used during any application, or by residue on the technician's fingers.

If using Krytox® products for squeak rectification in areas such as seats, facia or centre console, use great care to eliminate any chance of the vehicle users' clothing or hands coming into contact with any residues of the fluid or grease.

Parts Information:

| <u>DESCRIPTION</u> | <u>PART NUMBER</u> | <u>CONTENTS</u> |
|-------------------------------|---------------------------|--|
| Squeaks & Rattles Service Kit | JLM 21204 | 1 Plastic Box (with compartments) 1 Cover Sheet (5 European Languages) 8 Sachets (2 grams each) KSP 105 Oil * 7 Sachets (2 grams each) KSP 205 Grease (White) 1 Aerosol (100 ml) KSP 105 12 Self-adhesive PE-foam pads (50 Kg/m ³ .) 12 Self-adhesive PE-foam pads (30 Kg/m ³ .) 12 Self-adhesive UHMW Tapes (Frosted) 12 Self-adhesive Flocked Tapes (Fuzzy) |

* This material will replace Part No. JLM 20289, Krytox® Fluid, 10 ml. Part No. JLM 20289 remains available until existing stocks are exhausted.

The following may be obtained individually to replenish Service Kit JLM 21204:

| <u>DESCRIPTION</u> | <u>PART NUMBER</u> | <u>CONTENTS</u> |
|------------------------------------|---------------------------|---|
| Squeaks & Rattles Foam & Tape Kit | JLM 21205 | 12 Self-adhesive PE-foam pads (50 Kg/m ³ .) 12 Self-adhesive PE-foam pads (30 Kg/m ³ .) 12 Self-adhesive UHMW Tapes (Frosted) 12 Self-adhesive Flocked Tapes (Fuzzy) |
| Squeaks & Rattles Oil & Grease Kit | JLM 21206 | 12 Sachets (2 grams each) KSP 105 Oil 12 Sachets (2 grams each) KSP 205 Grease (White) |
| Squeaks & Rattles Lubricant | JLM 21207 | 1 Aerosol spray 100 ml with 2 nozzles |

The following items, which are useful for repairing squeaks and rattles are also available:

| <u>DESCRIPTION</u> | <u>PART NUMBER</u> | <u>PACK SIZE</u> |
|---------------------------|---------------------------|-------------------------|
| Anti-squeak tape 25 mm | JLM 12388 | 10 m roll |
| Anti-squeak tape 5 mm | JLM 12389 | 10 m roll |
| Foam pad (closed cell) | HNA 1310BA | 10 per pack |
| Foam pad (open cell) | HMB 1728AA | 10 per pack |

Warranty Information:

| <u>FAULT CODE</u> | <u>R.O. NUMBER</u> | <u>DESCRIPTION</u> | <u>TIME ALLOWANCE</u> |
|------------------------------|-------------------------------|---------------------------|----------------------------------|
| ** | 10.10.11 | Squeak - rectify | 0.10 hrs. |

** When treating a Squeak and Rattle concern using the above kit, choose a Warranty Fault Code which identifies the nearest large component (eg. seat, centre console), followed by a Condition Code.

For example, a squeak arising from movement between two pieces of trim on a Driver's Seat, rectified by the application of KSP 105 oil or Aerosol Spray, would take the code: SB BB **

When the Aerosol Spray JLM 21207 is used, a maximum Sundry allowance of 10% of the cost of the spray can may be claimed on any claim involving a Squeaks and Rattles concern which is successfully rectified using this item.

When using items from the Oil & Grease Kit or Foam & Tape Kit, divide the cost of the kit by 24 or 48 respectively, thus providing the average cost per piece in each kit. This cost may then be recovered by entering the appropriate amount, for the number of pieces used, as a Sundry allowance.

Claims must be submitted in accordance with the currently published Jaguar Warranty Policy and Procedures Manual and its Amendments.