

## Wheel Nuts – Clarification of Torque Specification

MODEL 2000 MY-ON  
S-TYPE

VIN L00001-ON

This Technical Bulletin contains data which **supersedes** information previously published in some Owner Literature.

**Issue:**

Some Owner's literature contains an incorrect torque specification for the wheel nuts.

**Action:**

1. When checking the torque of road wheel nuts on **all** S-TYPE vehicles, ensure that the nuts are tightened to:  
 $128 \pm 10 \text{ Nm}$  (94 ± 7.5 lb.ft.)
2. If removing and refitting roadwheels, observe the detail in Technical Bulletin S 204-01 (Corrosion Prevention – Wheels & Hubs – Grease Contact Surfaces) prior to refitting. Tighten the road wheel nuts in the order shown in Illustration 1.

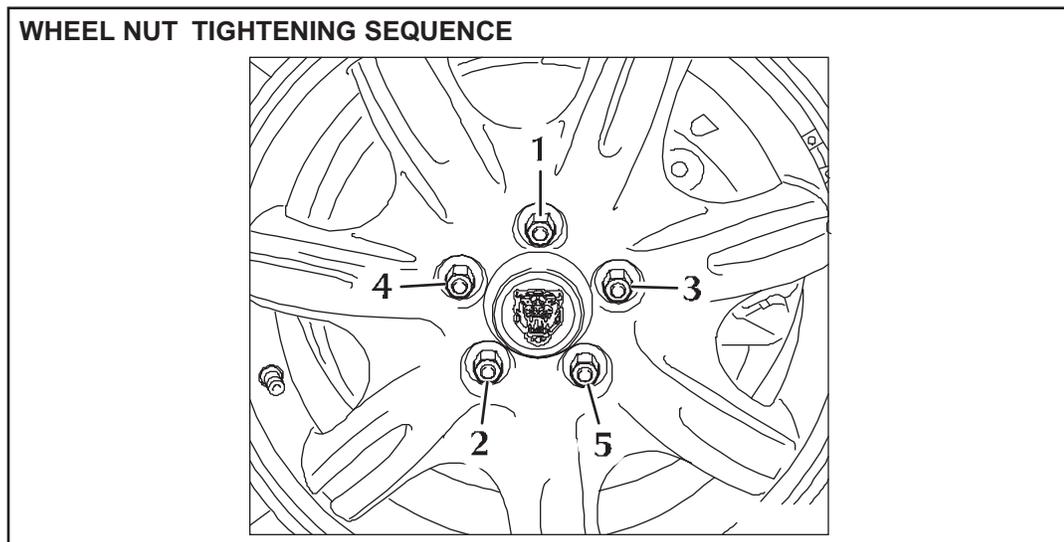


ILLUSTRATION 1

Torque the nuts to:

 $128 \pm 10 \text{ Nm}$  (94 ± 7.5 lb.ft.)

The nut and stud threads must be in good condition, clean, dry and ungreased.

**Warranty Information:**

This Technical Bulletin is for technical information only.