# **TECHNICAL BULLETIN**



# **Suspension – Alignment Specifications**

MODEL All except XI6 Series III

**DATE 5/95** 

**60-5** 

Amended 1/96

Remove and destroy Bulletin 60-5, Date 5/95. Replace with this Bulletin. Revisions are marked with a bar and indicated in Bold Text.

# **ISSUE:**

Current alignment specifications for 1988 MY ON Sedan Range vehicles and all XJS Range vehicles.

# ACTION:

Use the following specifications when performing 4-wheel alignment.

•	Sedan Range - 1988-1994 MY Alignment Specifications	Page 2
•	Sedan Range - 1995-1996 MY Alignment Specifications	Page 3
•	XJS Range Alignment Specifications	Page 4

# **IMPORTANT:**

- Adjust the tire pressures to the "Comfort Settings" found on the vehicle data • plate.
- Ensure that the vehicle setting height is within specification.
- Install the correct mid-laden tools (except on XJR-S and sportspack Coupe vehicles). Adjust to setting height as necessary (Sedan Range, front).
- When measuring caster, use the vehicle steering wheel to turn the road wheels • to the left and right. DO NOT START THE ENGINE unless the ride leveling system has been disabled.
- Center and lock the steering rack with the correct centering pin to measure and adjust toe.
- Record the "before" and "after" tire pressures and alignment data on the repair order.

NOTE: Install the correct mid-laden tools. Adjust the front suspension tools to the correct setting height.

Vehicle Setting Height - Sedan (3.6L and 4.0L) Range VIN 506664 - 708757

	DIMENSION	MEASUREMENT POSITION
FRONT	6.00 in ± 0.2 in	bottom of the front sub frame to the alignment equipment wheel plates
REAR $6.30 \text{ in } \pm 0.2 \text{ in}$ rear edge of the wishbone to the alignment equipment wheel plates		rear edge of the wishbone to the alignment equipment wheel plates

Vehicle Setting Height - XJ12 Sedan VIN 671007 - 708757

	DIMENSION	MEASUREMENT POSITION
FRONT	5.63 in ± 0.2 in	bottom of the front sub frame to the alignment equipment wheel plates
REAR	AR $6.30 \text{ in } \pm 0.2 \text{ in}$ rear edge of the wishbone to the alignment equipment wheel plates	

Vehicle alignment specifications - Sedan Range VIN 506664 – 708757

SEDAN RANGE 1988 - 1994 MY	FRONT	RE	AR
FROM VIN 506664 - 708757	ALL	NON-ADJ. TOE	ADJUSTABLE TOE
CASTER ANGLE (degrees)	+2.0° to +7.0°	Not applicable	Not applicable
CAMBER (degrees)	+0.4° to -1.0°	-1.15° to -0.35°	-1.15° to -0.35°
TOTAL TOE (degrees)	+0.25° to -0.08°	$0^{\circ} \pm 0.8^{\circ}$	+0.58° to -0.08°
TOTAL TOE (inches) with 15 in wheels	+0.065 in to -0.022 in	0.0 in ± 0.023 in	+0.153 in to -0.022 in
TOTAL TOE (inches) with 16 in wheels	+0.070 in to -0.023 in	0.0 in ± 0.023 in	+0.163 in to -0.023 in

NOTE: Rear toe is not adjustable before VIN 687219.

NOTE: Install the correct mid-laden tools. Adjust the front suspension tools to the correct setting height.

### Vehicle Setting Height - Sedan (4.0L) Range From VIN 720001

		DIMENSION	MEASUREMENT POSITION
	FRONT	$6.00 \text{ in } \pm 0.2 \text{ in}$	bottom of the front sub frame to the alignment equipment wheel plates
	REAR	6.30 in ± 0.2 in	rear edge of the wishbone to the alignment equipment wheel plates
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# Vehicle Setting Height - XJ12 Sedan From VIN 720001

FRONT5.63 in $\pm$ 0.2 inbottom of the front sub frame to the alignment equipment wheel plates		DIMENSION	MEASUREMENT POSITION
	FRONT	5.63 in ± 0.2 in	bottom of the front sub frame to the alignment equipment wheel plates
REAR $6.30 \text{ in } \pm 0.2 \text{ in}$ rear edge of the wishbone to the alignment equipment wheel plates	REAR	6.30 in ± 0.2 in	rear edge of the wishbone to the alignment equipment wheel plates

## Vehicle alignment specifications - Sedan Range From VIN 720001

SEDAN RANGE 1995 - 1996 MY	FRONT	RE	AR
FROM VIN 720001	ALL	ALL EXCEPT XJR	XJR ONLY
CASTER ANGLE (degrees)	+2.0° to +7.0°	Not applicable	Not applicable
CAMBER (degrees)	+0.4° to -1.0°	-1.15° to -0.35°	-2.0° to -1.2°
TOTAL TOE (degrees)	+0.25° to -0.08°	+0.58° to -0.08°	+0.58° to -0.08°
TOTAL TOE (inches) with 16 in wheels	+0.070 in to -0.023 in	+0.163 in to -0.023 in	+0.163 in to -0.023 in
TOTAL TOE (inches) with 17 in wheels	+0.074 in to -0.024 in	+0.172 in to -0.024 in	+0.172 in to -0.024 in

NOTE: Install the correct mid-laden tools. All setting height dimensions are for reference only. XJR-S and sportspack Coupe vehicles whose normal ride height prevents the use of mid-laden tools, should be checked/set at their normal ride height.

### Vehicle Setting Height - XJS Range - All

	DIMENSION	MEASUREMENT POSITION
FRONT	6.00 in ± 0.2 in	bottom of the front sub frame to the alignment equipment wheel plates
REAR $6.38 \text{ in } \pm 0.2 \text{ in}$ rear edge of the wishbone to the alignment equipment wheel plates		

#### Vehicle alignment specifications - XJS Range - Except XJR-S

XJS RANGE	FRONT	REAR
CASTER ANGLE (degrees)	+2.0° to +6.0°	Not applicable
CAMBER (degrees)	-0.1° to -0.9°	-1.0° to -0.5°
TOTAL TOE (degrees)	+0.5° to +0.17°	$0^{\circ} \pm 0.33^{\circ}$
TOTAL TOE (inches) with 15 in wheels	+0.131 in to +0.044 in	+0.087 in to -0.087 in
TOTAL TOE (inches) with 16 in wheels	+0.140 in to +0.047 in	+0.093 in to -0.093 in

#### Vehicle alignment specifications - XJR-S - All

XJS RANGE	FRONT	REAR
CASTER ANGLE (degrees)	$+3.5^{\circ} \pm 0.25^{\circ}$	Not applicable
CAMBER (degrees)	$-0.75^{\circ} \pm 0.25^{\circ}$	-1.3°
TOTAL TOE (degrees)	+0.33°	parallel

#### WARRANTY POLICY:

Wheel alignment is covered under the Jaguar New Car Warranty for a period of 12 months or 12,500 miles, whichever comes first, from first retail sale.

Wheel alignments may not be performed under warranty without a customer complaint. "Before" and "after" settings must be recorded and kept with the repair order in the vehicle file.