

V8 XJ Series/XK8

TECHNICAL BULLETIN

5/98

New Special Tool 206-066A – ABS Rotor Nut Socket (Version 2)

MODEL 1997 MY-ON XK8 Range 1998 MY-ON V8 XJ Series VIN 001001-ON 812256-ON

Issue:

Introduction of mandatory Service Tool: 206-066A.

Caution: The ABS rotor nut socket 206-066 which precedes the above socket must not be used for torque settings which exceed 190 Nm.

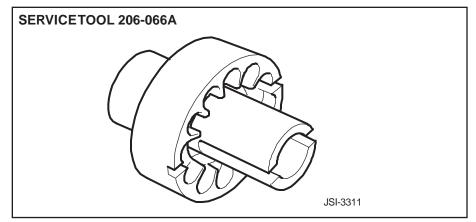
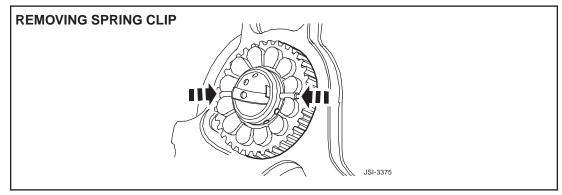


ILLUSTRATION 1

Action:

REMOVAL:

- 1. Secure the hub in a vice using hub holding tool 204-195.
- 2. Remove the rotor-nut spring clip, by squeezing the two legs together until the prongs are released from the hub retaining holes.
- 3. Discard the spring clip.
- 4. Using the rotor-nut socket, remove the rotor-nut.



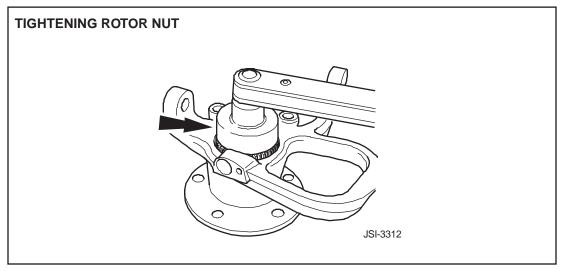


ILLUSTRATION 3

INSTALLATION

- 1. Fit the rotor-nut to the hub.
- 2. Tighten the rotor-nut to 270-330 Nm.
- 3. Install a new rotor-nut spring clip into the hub retaining holes and, if aligned, into the castellated slots of the rotor-nut.
- 4. It may be necessary to tighten the rotor-nut further, to engage the spring clip into the castellated slots of the rotor-nut.

Warning: Do not slacken the rotor-nut to engage the spring clip.

5. Remove the hub from the vice.