

V8 XJ Series/XK

DATE 10/02 Amended 08/03

303-57

SERVICE

TECHNICAL BULLETIN

Loss Of Engine Performance – Intake Ducts Loose – Install Revised Parts

MODEL

2000-03 MY XKR 1998-2003 MY V8 XJR

VIN

A00001-A33944 812256-F59525

Remove and destroy Bulletin 303-57, amended 01/03. Replace with this Bulletin.

The starting VIN has been corrected for XKR vehicles.

llssue:

Some XKR and XJR vehicles within the above VIN range may experience a loss of performance due to the intake ducts not fitting securely. Revised ducts and clamp plates are now available to solve this complaint.

Action:

On a customer complaint basis only, replace the charge air cooler inlet ducts and clamp plates with the revised parts listed below.

WORKSHOP PROCEDURE

- 1. Remove supercharger outlet pipe (see Workshop Manual, JTIS CD ROM, section: 303-12, SRO 18.50.16).
- 2. Install new charge air cooler inlet ducts and clamp plates as listed in Parts Information below.
- 3. Install supercharger outlet pipe (see Workshop Manual, JTIS CD ROM, section: 303-12, SRO 18.50.16).



Parts Information:

<u>DESCRIPTION</u>	PART NUMBER		
Charge air cooler inlet ducts	AJ8 6925	2	
Clamp plate	AJ8 6926	1	
Clamp plate	AJ8 6927	1	
Clamp plate	AJ8 6928	1	
Supercharger outlet duct gasket	NCC 7735 BA	1	
Supercharger outlet duct securing screw	NCA 2565 AC	4	

Warranty Information:

Warranty claims should be submitted quoting the information found in the table below. This will result in payment of the stated time and, where applicable parts/miscellaneous expense codes as listed.

Description	SRO	Time	Causal Part Number	Causal Part Description
Charge air cooler intake duct - Renew - V8 XJ Series 4.0L SC	18.50.30	0.7 hrs.	AJ8 6925	Intake ducts
Charge air cooler intake duct - Renew - XK Series 4.0L SC	18.50.30	0.9 hrs.	AJ8 6925	Intake ducts
Charge air cooler intake duct - Renew - XK Series 4.2L SC	18.50.30	1.5 hrs.	AJ8 6925	Intake ducts

