

Your Vehicle: 1999 Jaguar XK-8 Convertible (X100) V8-4.0L (AJ27)

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417-05

XK

DATE: 12/01

Amended 04/04

MODEL:

1997-*2004* MY XK Range

VIN:

001001 - *A39841*

[Headlamp](#) Misting - Improve Ventilation - Repair Procedure

Remove and destroy Bulletin 417-05 dated 12/01. Replace with this Bulletin.

Updated information is shown with asterisks.

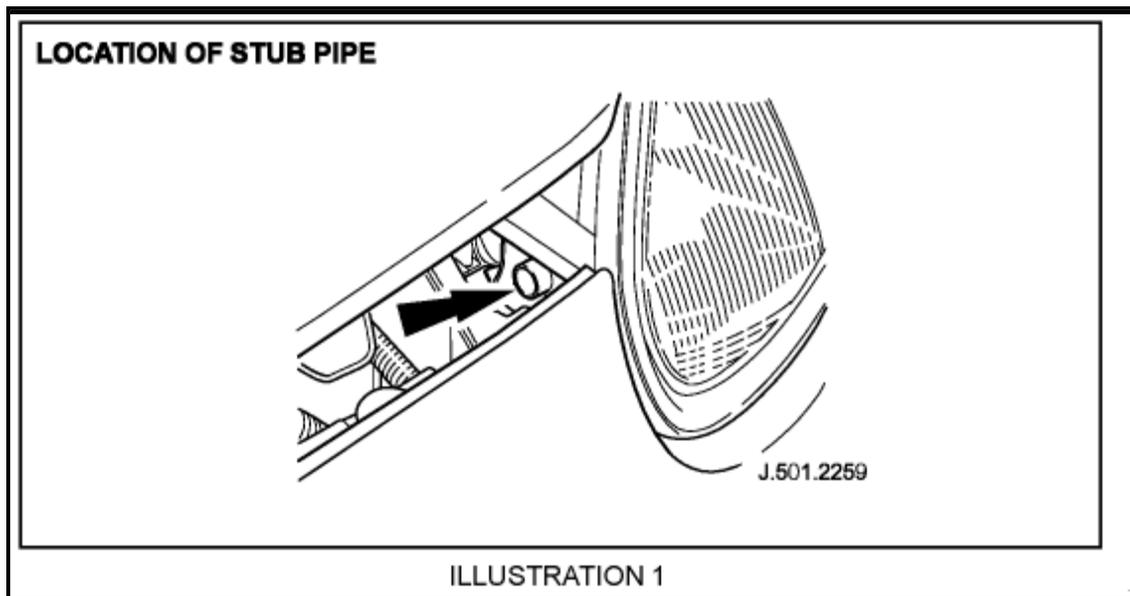
Issue:

Some 1997-*2004* MY XK vehicles may experience a build up of condensation in the headlamp assembly. A T-piece vent pipe can be installed to aid air circulation to reduce condensation in the [headlamp](#).

Action:

In case of a customer complaint of condensation build-up within the headlight assemblies, install the a T-piece vent pipe, following the procedure below.

MODIFICATION PROCEDURE



Zoom

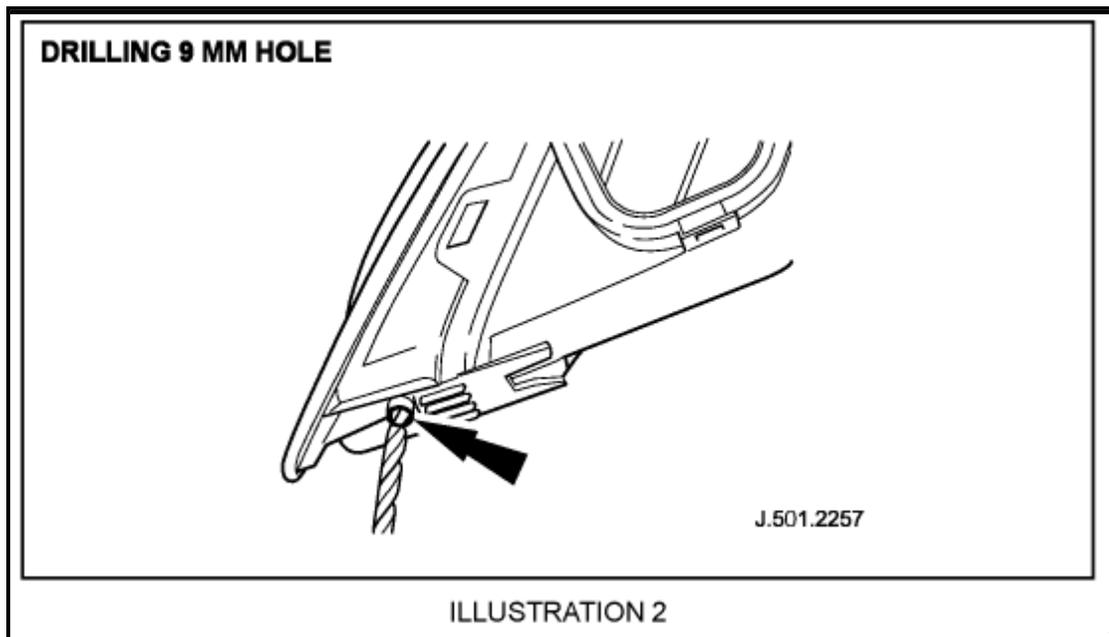
Sized for Print

1. Inspect [headlamp](#) to see if stub pipe is present (Illustration 1).

Note: If stub pipe is present, continue with workshop procedure from step 2, if stub pipe is not present, obtain a new headlamp assembly and continue from step 3.

2. Remove headlamp assembly (see Workshop Manual, JTIS CD ROM section: 417-01, SRO 86.41.33 or 86.41.36).

3. Reposition [headlamp](#) so the stub pipe to be drilled is facing downward.



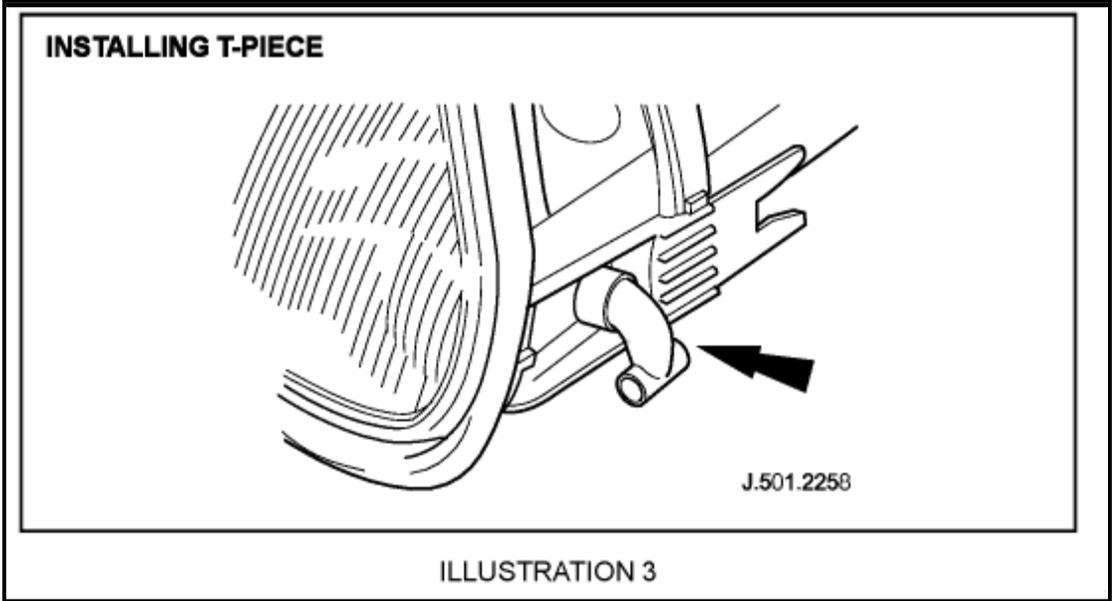
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4. Carefully drill a 9 mm diameter hole upwards into [headlamp](#) using the stub pipe as a guide (Illustration 2).

Note: Maintain [headlamp](#) in the same orientation as for the drilling operation and shake out any drilling debris ensuring none remains in the headlamp.

5. Place [headlamp](#) on clean bench.



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6. Install and align T-piece to stub pipe (Illustration 3).

Note: Ensure headlamp stub pipe and T-piece mating surfaces are free from oil and grease.

7. Install the headlamp assembly (see Workshop Manual, JTIS CD ROM section: 417- 01, SRO 86.41.33 or 86.41.36).

DESCRIPTION	PART NUMBER	QTY
T-piece tube (per headlamp)	LJE 4133AA	1

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Parts Information

Warranty Information:

Description	SRO	Time	Causal Part Number
Install T-piece on LH Headlamp.	86.92.91	0.5 Hrs.	LJE 4133AA
Install T-piece on RH Headlamp.	86.92.91	0.5 Hrs.	LJE 4133AA
Install T-piece on headlamp Vehicle set.	86.92.92	0.8 Hrs.	LJE 4133AA

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Warranty claims should be submitted quoting the information found in the table.

This will result in payment of the stated time and, where applicable parts/miscellaneous expense codes as listed.

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